Sustainable additive manufacturing: an overview on life cycle impacts and cost efficiency of laser powder bed fusion Rahmani, Ramin; Bashir; Lopes, Sergio Ivan; Hussain, Abrar; Maurya, Himanshu Singh; Vilu, Raivo Journal of manufacturing and materials processing 2025 / art. 18 https://doi.org/10.3390/jmmp9010018