Necessity and principles of composing a real-time model of the metal cutting process Jaanson, Arvo 1997 <a href="https://www.ester.ee/record=b1053783\*est">https://www.ester.ee/record=b1053783\*est</a>

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Jaanson, Arvo Proceedings of the Second National DAAAM Conference in Estonia: Science'96 1997 / p. 20-27